



D3 White Ultra Fast Wood Glue

D3 White Ultra Fast Wood Glue is water based adhesive based on polyvinyl acetate homopolymer emulsion. It is specially formulated to conform to EN204 (D3).

Advantages:

- Conforms to D3 according to standard DIN EN 204.
- Excellent bond strength on hard, and soft woods.
- Water based.
- Easy application.
- Dries transparent.

Usage Areas:

- Suitable for gluing all types of wood, wooden materials and flat laminates.
- Wood to wood, soft- and hardboard, synthetic resin board and chipboard,
- Suitable for fixing paper, cardboard, paper or textile-backed PVC cloth to wood and board,
- May also be used to bond outdoor timber constructions such as window-frames and external doors,
- Particularly suitable for moisture-resistant bonds which have to fulfil high demands.

How to use:

Can be applied using mechanical glue spreader, brush or hand roller and air activate glue gun.

Shelf Life:

12 months in unopened packaging in a dry and cool storage place at temperatures between +41°F and +77°F.

Packaging (Weight/Volume):

13,5 fl oz.

Safety:

- Full water resistance is achieved after 7 days. The product should be thoroughly mixed before use.
- Addition of water to the product is not recommended.
- Rotate stock using oldest material first.
- Do not mix with other adhesives.
- Protect from freezing.



TECHNICAL DATA SHEET

www.krakenchem.com - info@krakenchem.com

Physical & Chemical Properties

Chemical Structure: Vinyl Acetate Polymer

Appearance: White Viscose Liquid

Solids: 54% $\pm$ 1%

Filming Time: minimum 10 minutes (68°F)

Viscosity: 14400 $\pm$ 1800 cps (at 68°F)

(Spindle No 6. 20 rpm)

Moisture content in wood: 8 - 12% (Extend press time at higher moisture content.)

pH: 5-6

Glue line pressure for hard wood: 213-285 lb/ft²

Water resistant class: (DIN EN 204) D3

Consumption: 0,014- 0,027 lb/ft²

Specific Gravity: 8,76 lb/gal (ASTM D792)